

# Manufacturing of realistic phantoms to aid in development and implementation of new technologies in radiotherapy

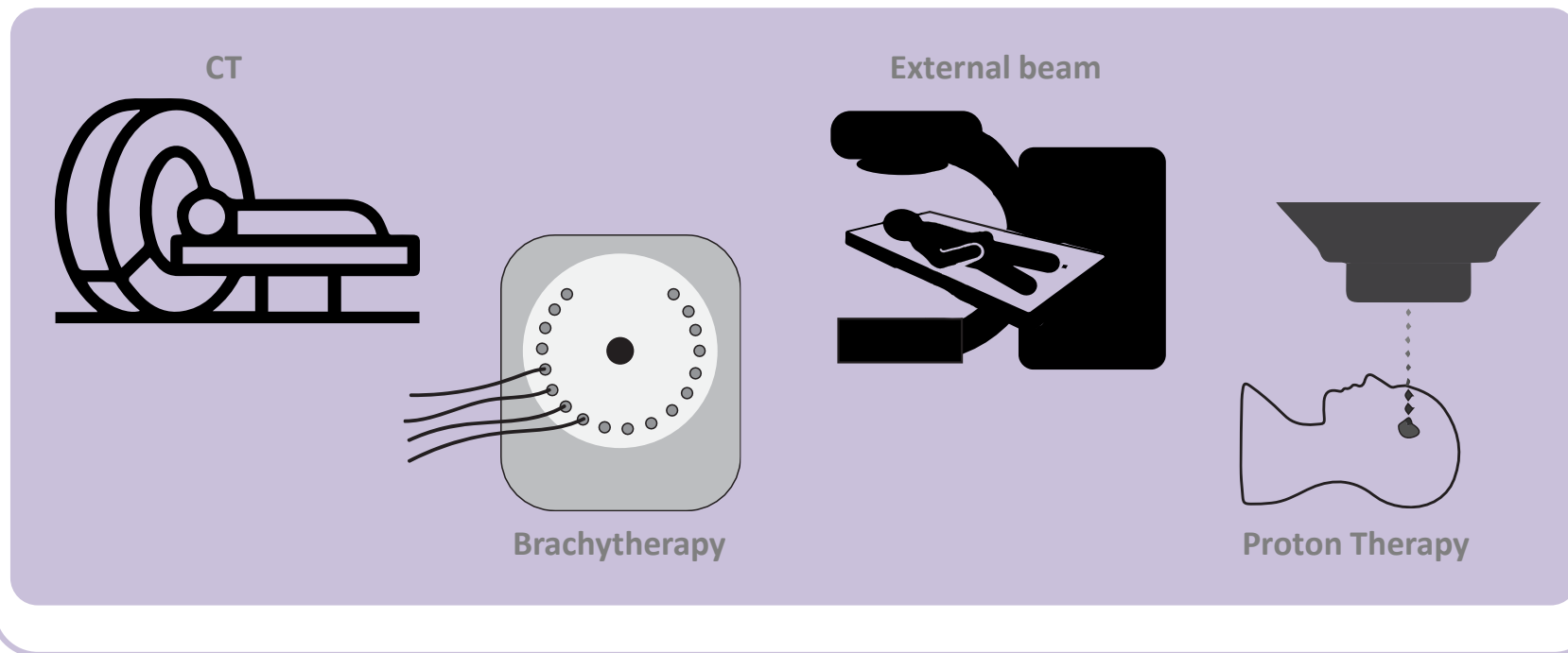
**Didier Lusterms & Teun van Wagenberg**

In this talk, you will get to know more about the need and reasons to use phantoms, the process of developing them and how we use it to create and implement new innovations.

# Introduction

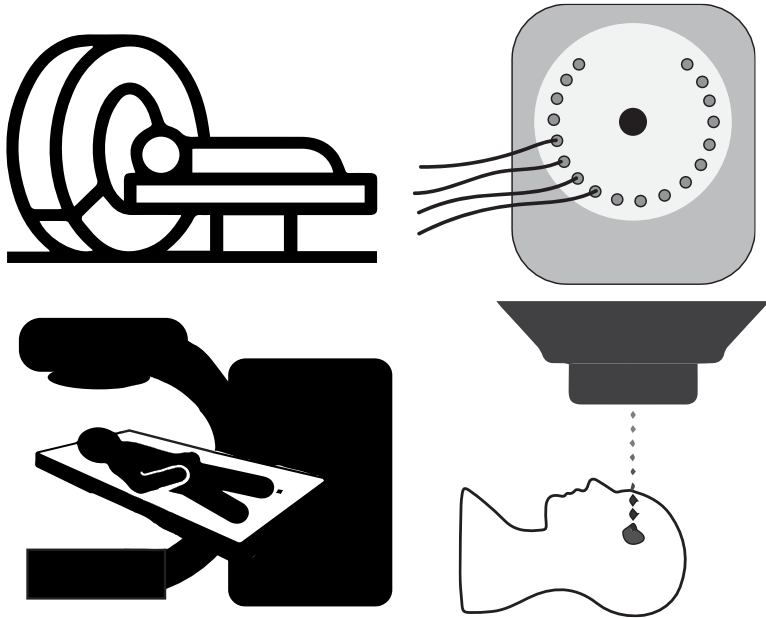
## Phantoms in radiotherapy

They are a tool for testing and validating radiotherapy equipment, as these cannot be assessed on patients.



# Introduction

## Phantoms in radiotherapy



Tool for quality assurance

Tool for commissioning new equipment

Tool for calibrating your equipment

Tool for dosimetry verification

Tool for research and development

# Introduction

## Tool for research and development

*Phantoms for imaging and dosimetry*

### Limitations commercial phantoms

- Not flexible for every application.
- Mostly lack anatomical complexity.
- Expensive.

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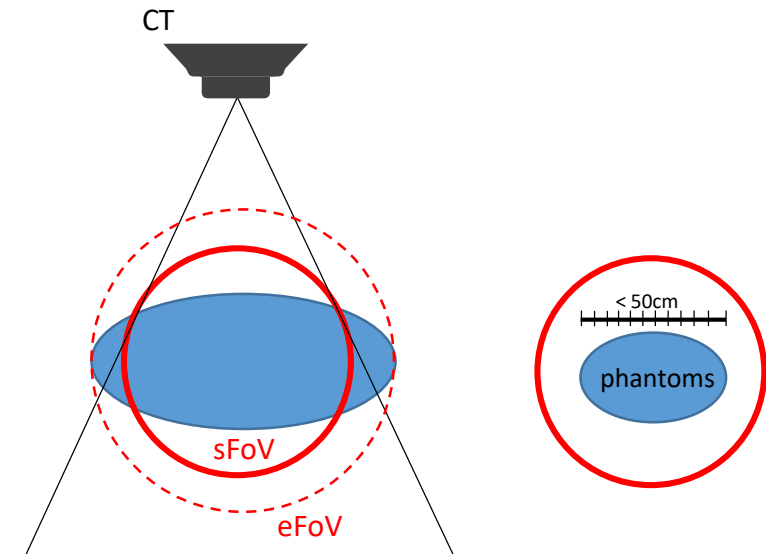
### Question 1

For what application do we need the phantom?

### Question 2

What is missing in commercial phantoms and needs to be added?

Example



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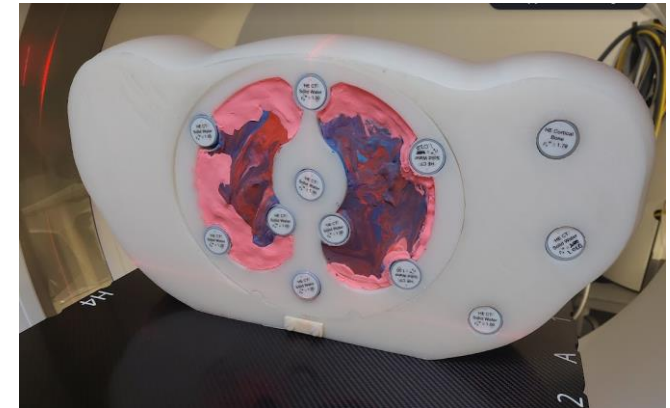
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For what application do we need the phantom?

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Example

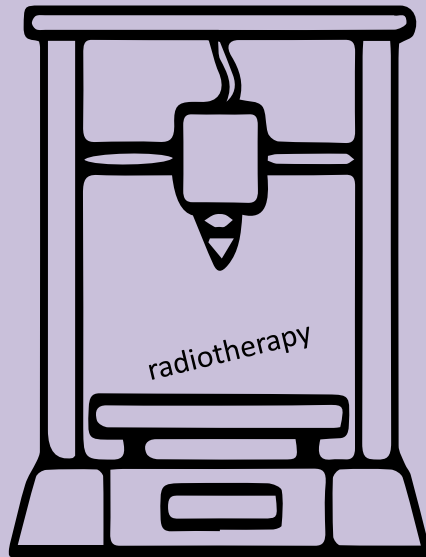


Evaluating eFoV for deep learning and the HyperSight (2 studies)

# Introduction

## Tool for research and development

*Phantoms for imaging and dosimetry*



1<sup>st</sup> publication  
“3D printing” + “radiotherapy”

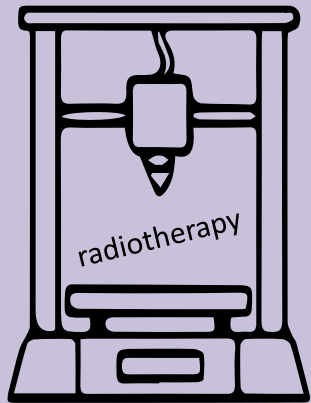
2014

2023 → 83 publications

# Introduction

## Tool for research and development

*Phantoms for imaging and dosimetry*



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2014

2023 → 83 publications

It offers an  
increased  
**customization** for  
multiple  
applications

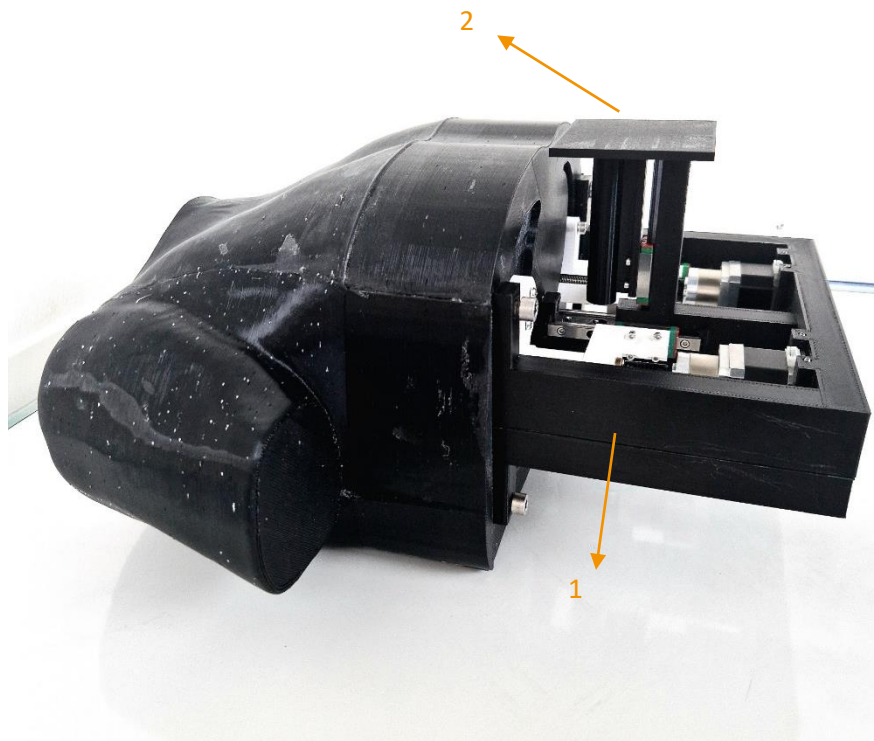
Improving the realistic structures

Tissue-equivalence of materials

Adding dynamic movements

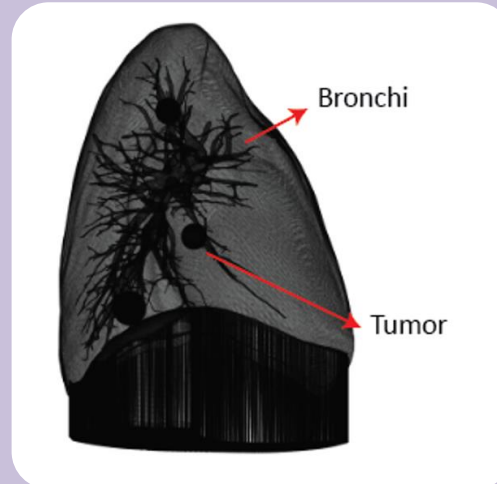


# Thorax phantom



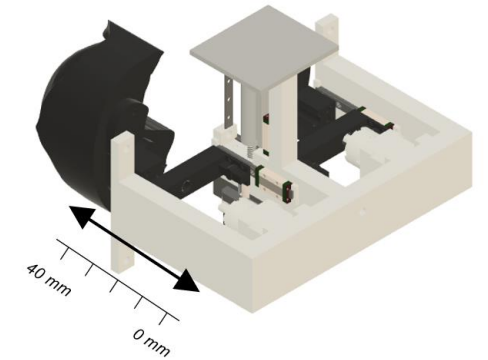
## Internal structure

- Tissue-equivalent soft tissue
- Tissue-equivalent bone
- Compressible lungs

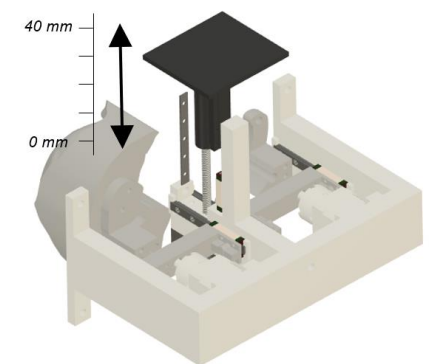


## Mechanical device

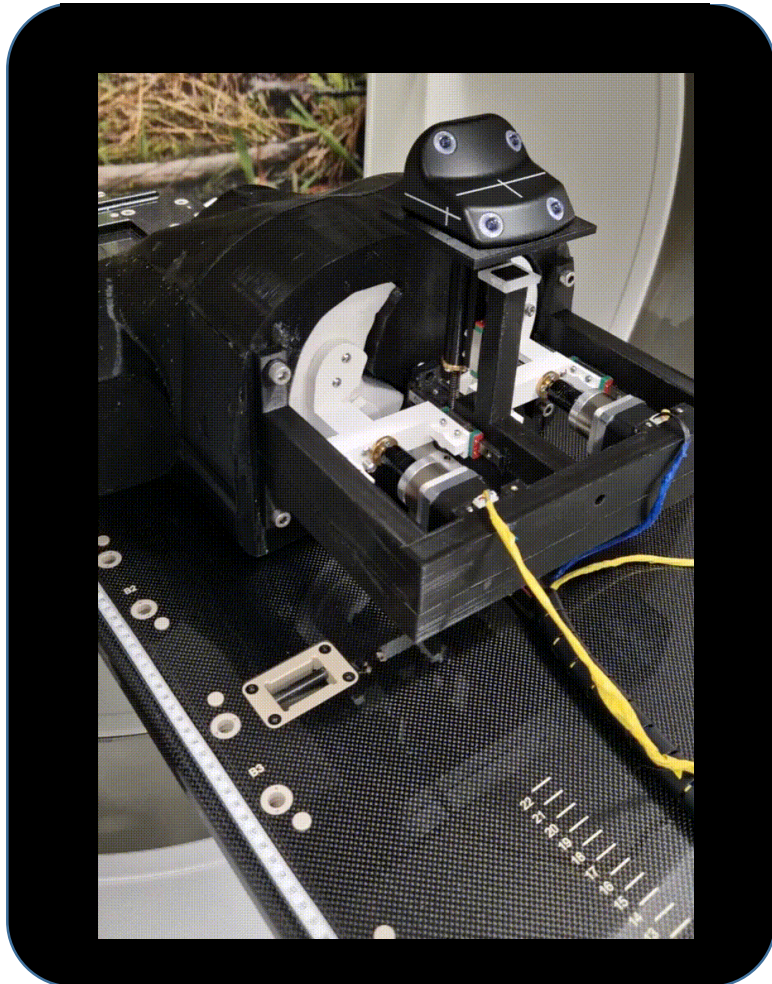
### 1. Lung compression system



### 2. Chest Motion System

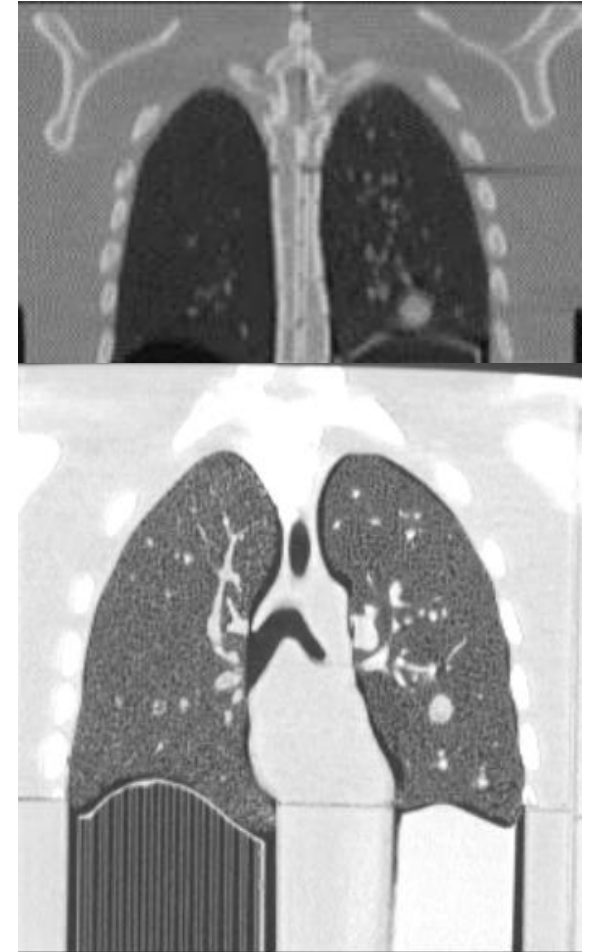


# Application in 4DCT



## 4DCT

- Simulating tumor and breathing motion.
- Breathing phases are detected by the 4DCT with a tracking system.
- System is capable of simulating irregular breathing.





Research and Engineering for Advanced Learning,  
Innovation, and Zero-tolerance Execution

MAASTRO/UM

## 3D printing

7 commercial printers, 1 in-house made



Creality



Raise 3D Pro



Bambu

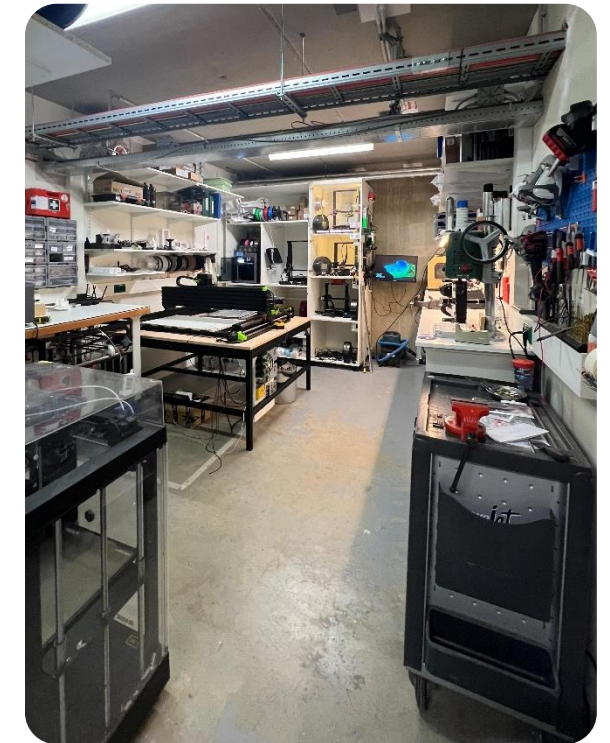


Mosaic

## Laser cutting machine



## CNC machines

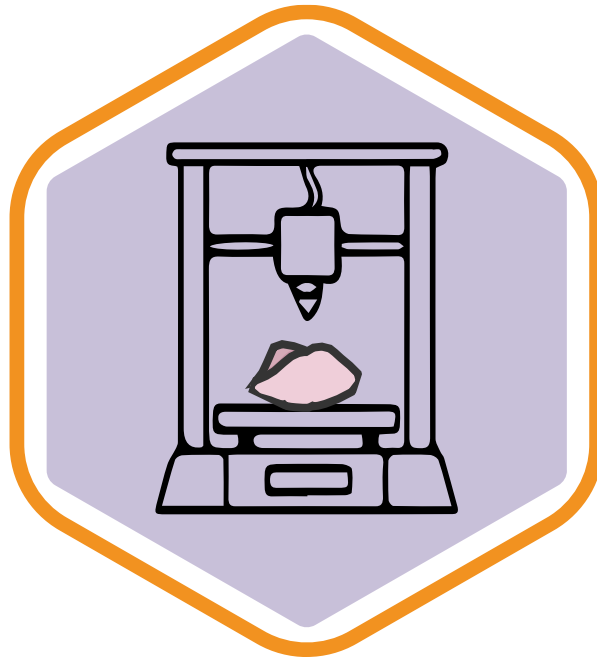


Recently improved with safety and air vents.

# Phantom manufacturing



**Material selection**



**3D printing**



**Imaging**

# Phantom manufacturing



Quantitative Imaging purpose



Model selection -> human anatomy/XCAT



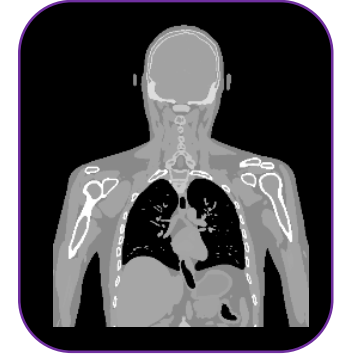
Scan them on a Dual-Energy CT scanner



Assess materials for tissue-equivalence



Assess the influence of the 3D printer settings



**Physics quantities**  
CT number, Zeff, RED, SPR

# Phantom manufacturing



Quantitative Imaging purpose

## Example

- High Z-materials can provide close resemblance in CT number with bone
- However, the Zeff and RED do not match and induce problems with quantitative measurements

Human anatomy/XCAT

1-Energy CT scanner

tissue-equivalence

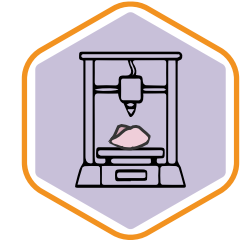


Physics quantities

CT number, Zeff, RED, SPR

Assess the influence of the 3D printer settings

# Phantom manufacturing



Quantitative Imaging purpose

## Example

- High Z-materials can provide close resemblance in CT number with bone
- However, the Zeff and RED do not match and induce problems with quantitative measurements



## Custom bone material

A material is made consisting out of PLA and Ca



Physics quantities  
CT number, Zeff, RED, SPR

Assess the influence of the 3D printer settings



# Phantom manufacturing



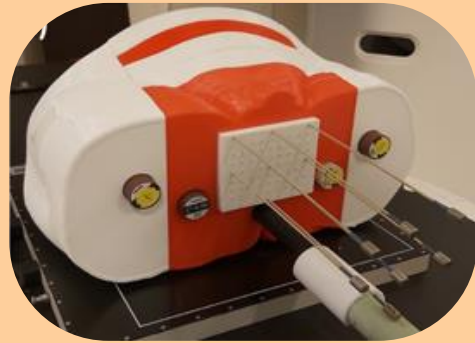
- Select the appropriate printer.
- Printing deformable materials that are orientation dependent.
- Water-cooling needed for certain pieces.
- Dual-extruder / multi-color print.

# Phantoms

## Static Phantoms



Single material head phantom



Pelvic phantom

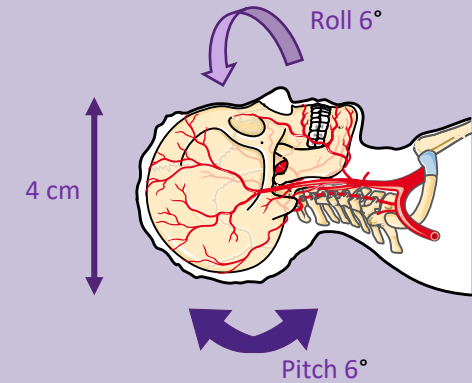
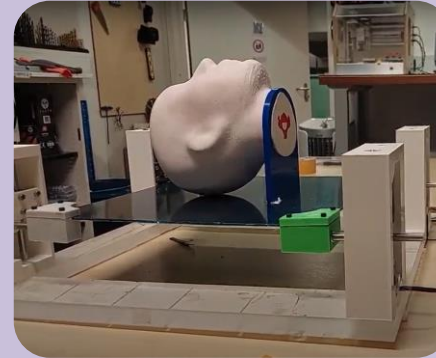


Soft tissue + bone head phantom

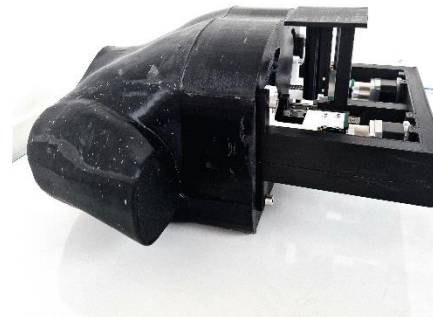


Breast phantom

## Dynamic Phantoms

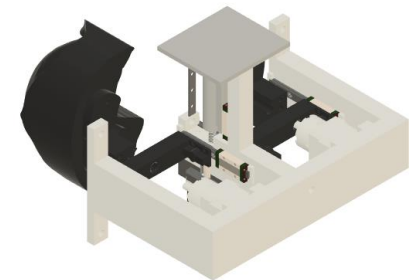


Motion Platform



Dynamic Thorax phantom

Designed motion system



# Phantoms

## Static Phantoms



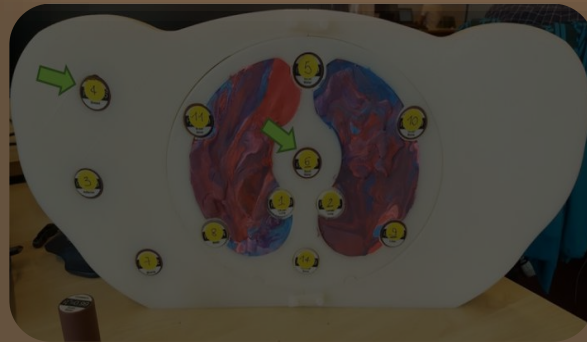
Single material head phantom



Soft tissue + bone head phantom

## Head dosimetry in brachytherapy

These phantoms are used for developing treatment verification methods

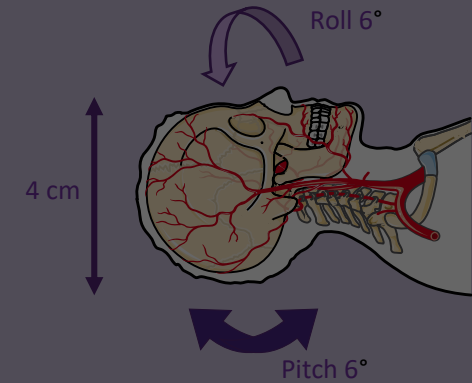


Breast phantom

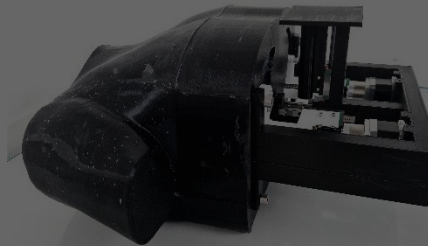
## Dynamic Phantoms



Motion Platform



Designed motion system



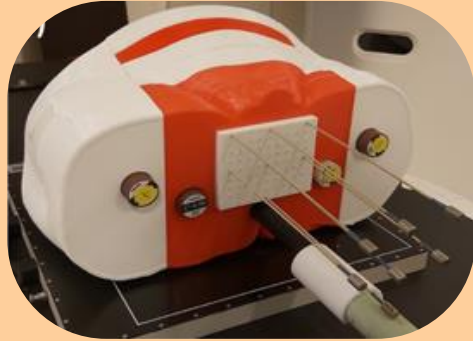
Dynamic Thorax phantom

# Phantoms

## Static Phantoms



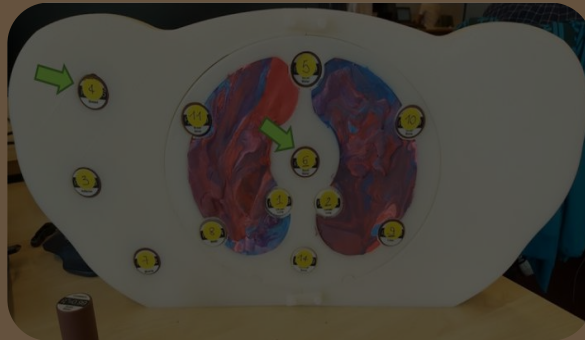
Single material head phantom



Pelvic phantom



Soft tissue + bone head phantom

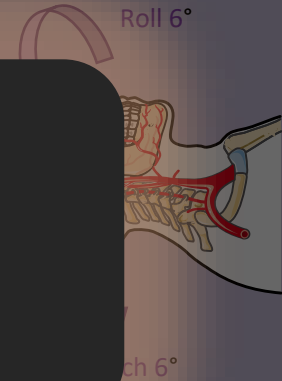


Breast phantom

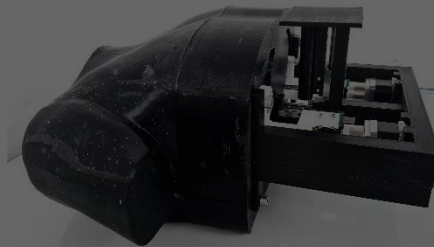
## Dynamic Phantoms

### Pelvic dosimetry in brachytherapy

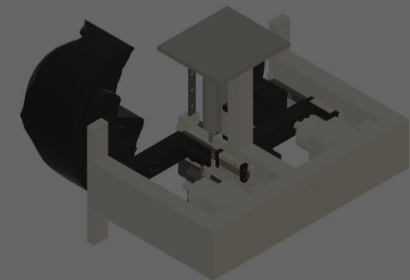
This phantom is used for developing treatment verifications



Motion Platform



Designed motion system



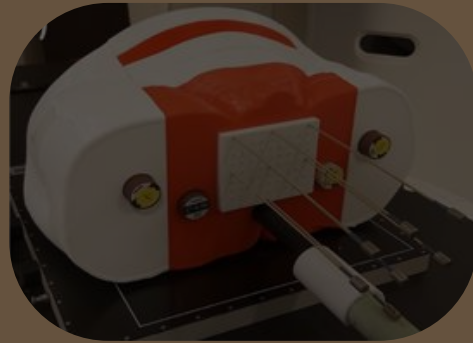
Dynamic Thorax phantom

# Phantoms

## Static Phantoms



Single material head phantom



Pelvic phantom



Soft tissue + bone head phantom

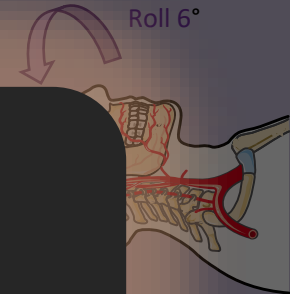
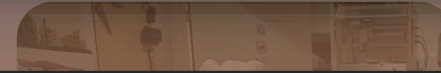


Breast phantom

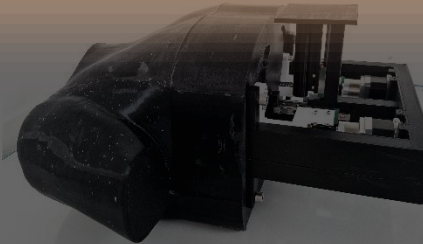
## Dynamic Phantoms

### Extended Field-of-View (eFoV) application

Large phantom that is bigger than the standard FoV (sFoV) and used for verifying new algorithms

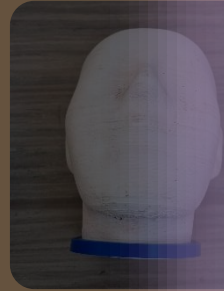


Designed motion system



Dynamic Thorax phantom

# Phantoms



Single material head phantom

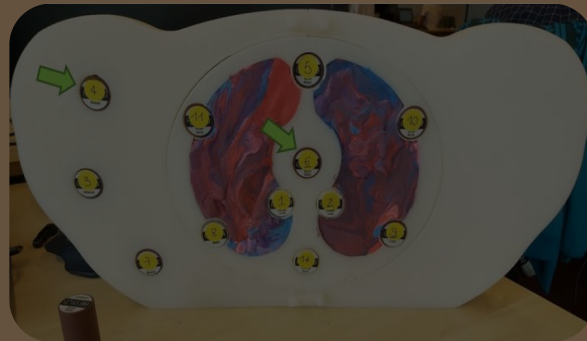
## Introducing motion to the verification methods

The motion platform has been used in combination of static phantom to add motion to the development of verification methods

Pelvic phantom

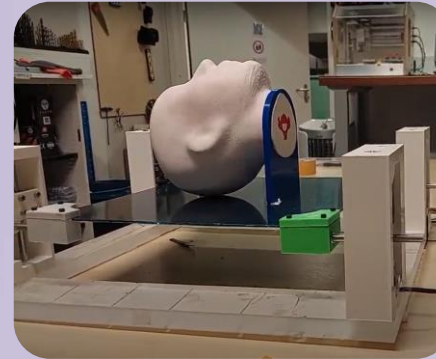


Soft tissue + bone head phantom

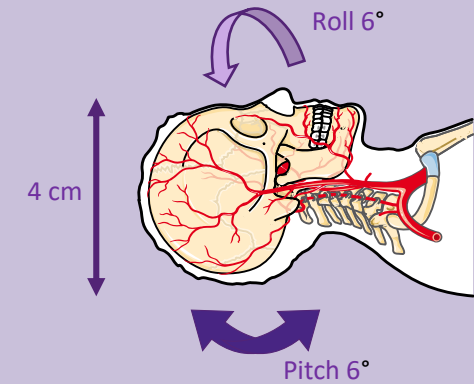


Breast phantom

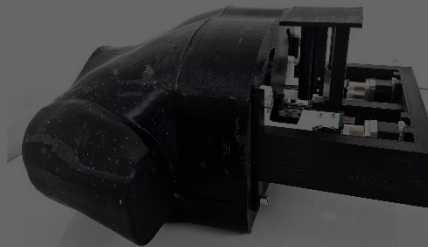
## Dynamic Phantoms



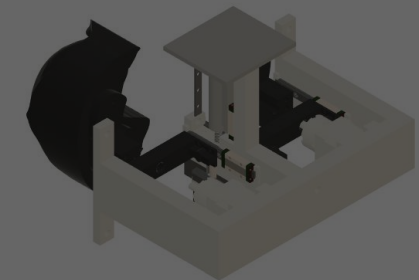
Motion Platform



Dynamic Thorax phantom



Designed motion system



# Phantoms

## Static Phantoms



Single material head phantom



Pelvic phantom



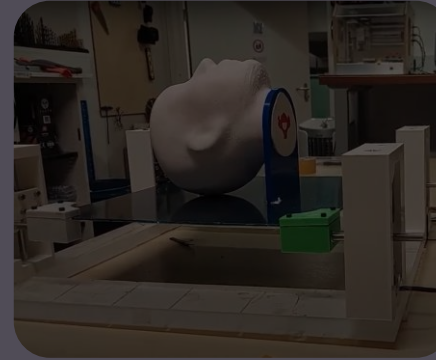
Soft tissue + bone head phantom

## Dynamic anthropomorphic phantom

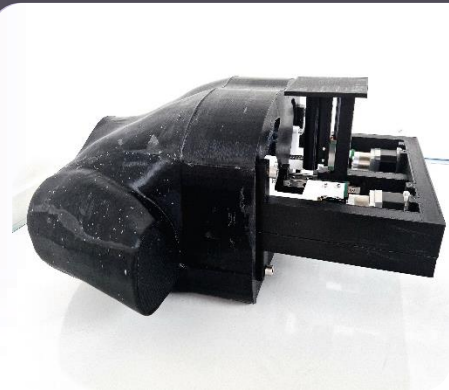
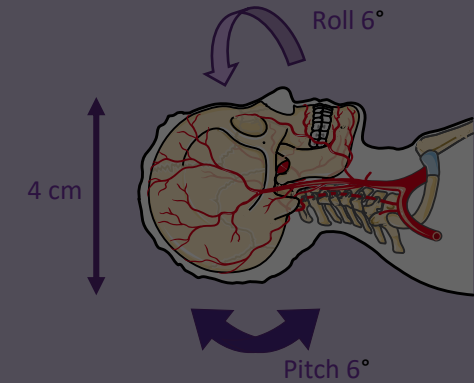
A phantom with a deformable lung with tumors and bronchi that can be used for multiple applications

Breast phantom

## Dynamic Phantoms

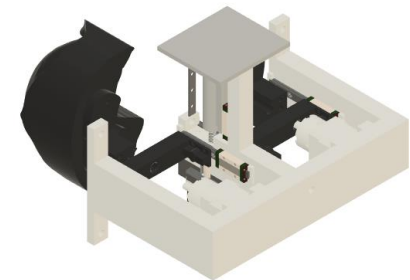


Motion Platform



Dynamic Thorax phantom

Designed motion system



## Future perspective

- PIANOFORTE grant start.
- New PhD student focusing on 3D-printing.
- Adaptive phantoms.
- Breathing thorax phantom.
- Inflatable bladder.



## REALIZE lab application

- In-house phantoms for certain applications.
- Aim for more realistic phantoms and customized to application.
- Testing and implementing new technologies for the clinic by using the lab.

Research to Clinic



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# Projects in collaboration with the clinic

Realistic phantoms for Halcyon testing

Female thorax phantom for CT-QA

Motion platform for prostate marker tracking

Pregnant phantom for proton dosimetry



3D printed brachy applicators for GYN

Lung phantom for brachytherapy

Spine track (markerless spine position monitoring)

Iridium Imaging System

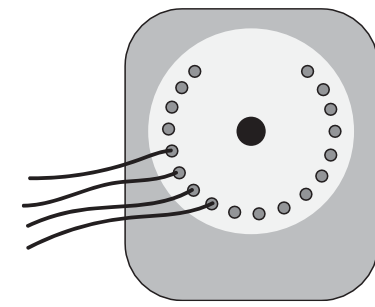
# Example case: IrIS

*How are these phantoms used to aid in development and implementation of new technologies?*

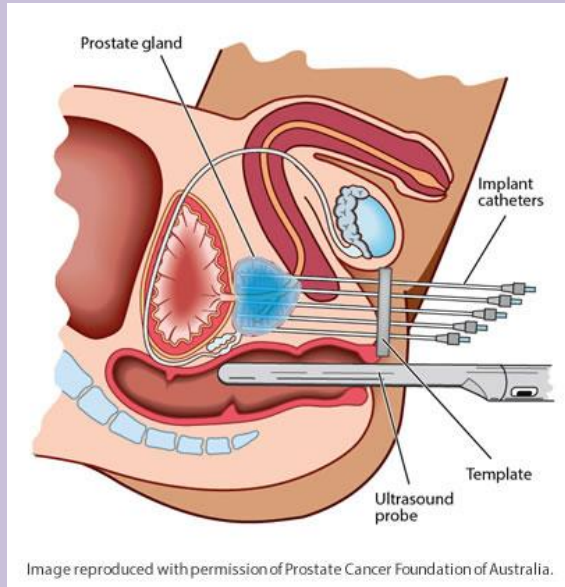
Timeline of the development of IrIS (Iridium Imaging System) from idea to clinically used prototype



# Background: brachytherapy

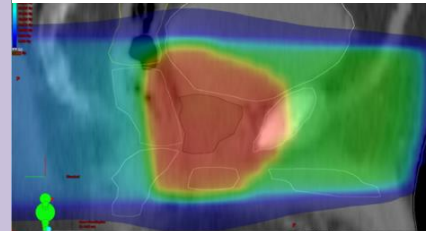


Brachytherapy

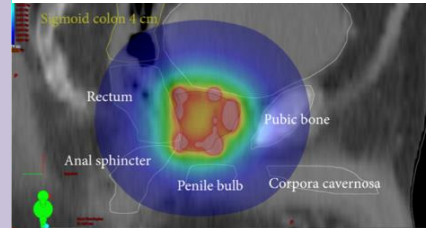


Bring radioactive source to the tumour, instead of external beam

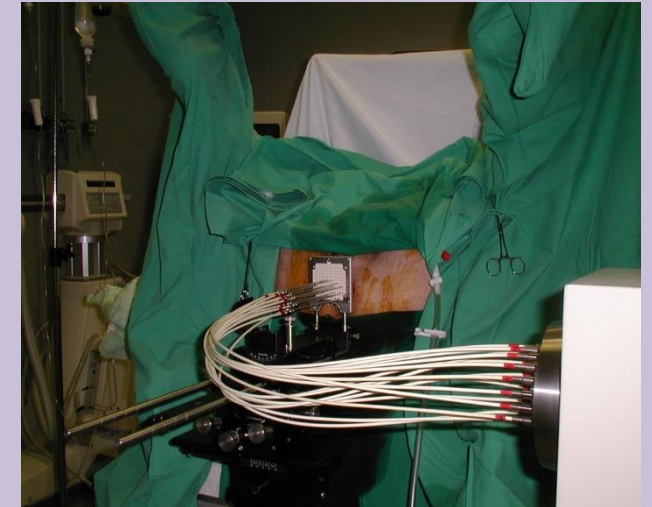
## External beam



## Brachytherapy



High dose to tumour, with low dose to surrounding tissue



More invasive, more manual work, prone to errors

# Iridium Imaging System (IrIS)

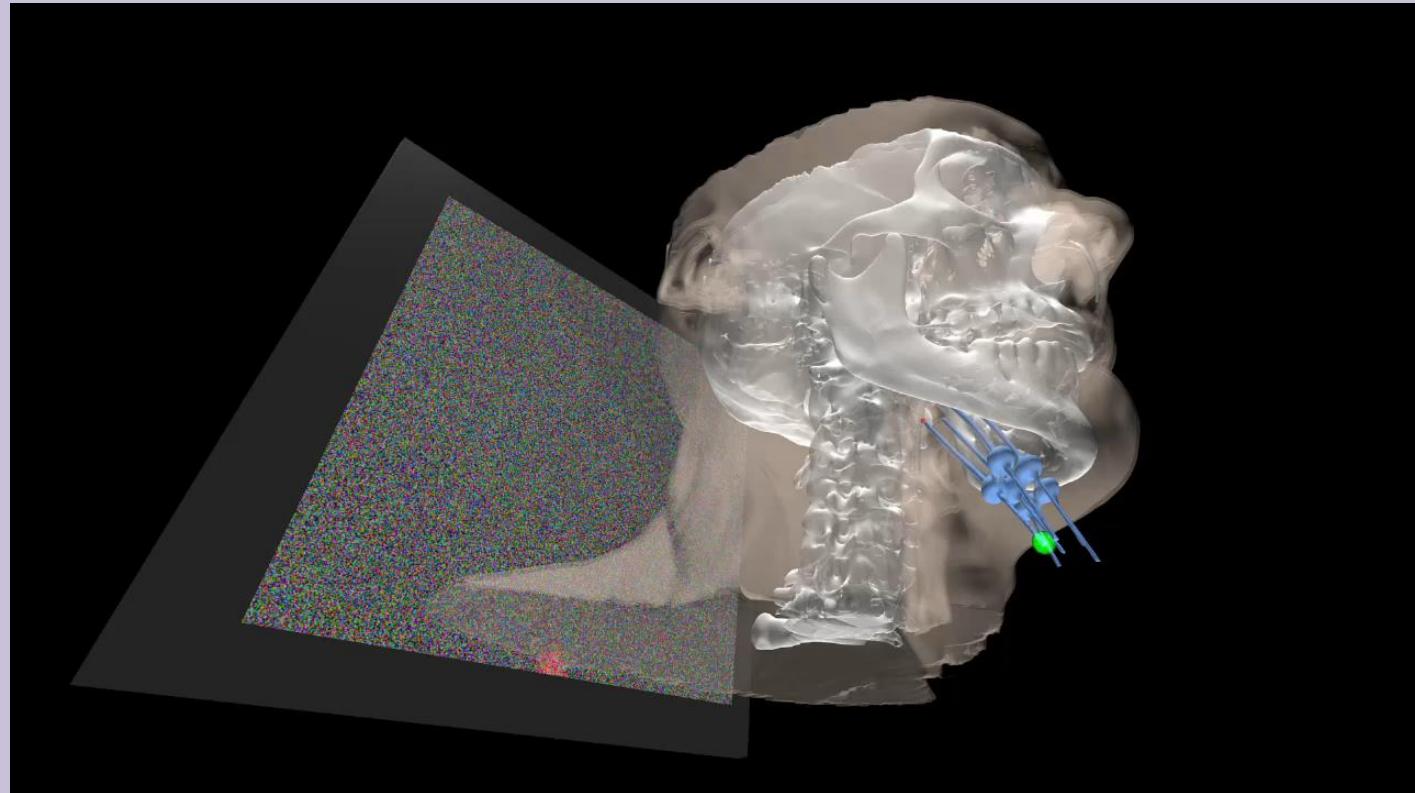


## Goal:

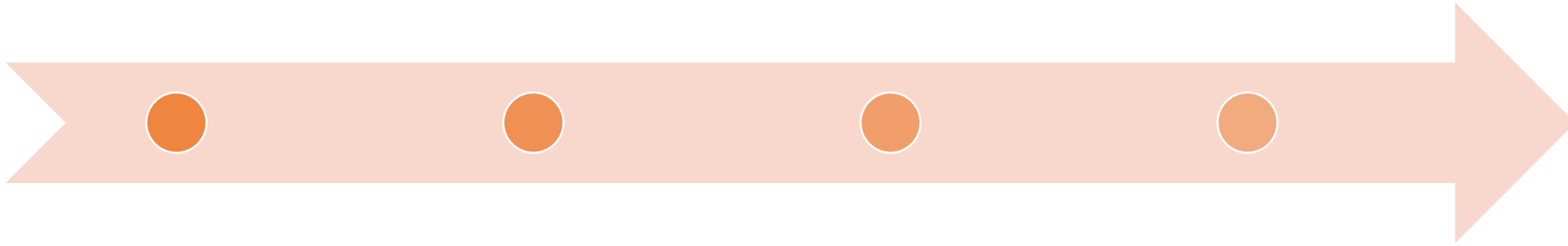
- Determine what dose was actually delivered to the patient
- Detect when something goes wrong during the treatment

## How?

Track the source while it is inside the patient



IDEA



CLINICAL TRIAL

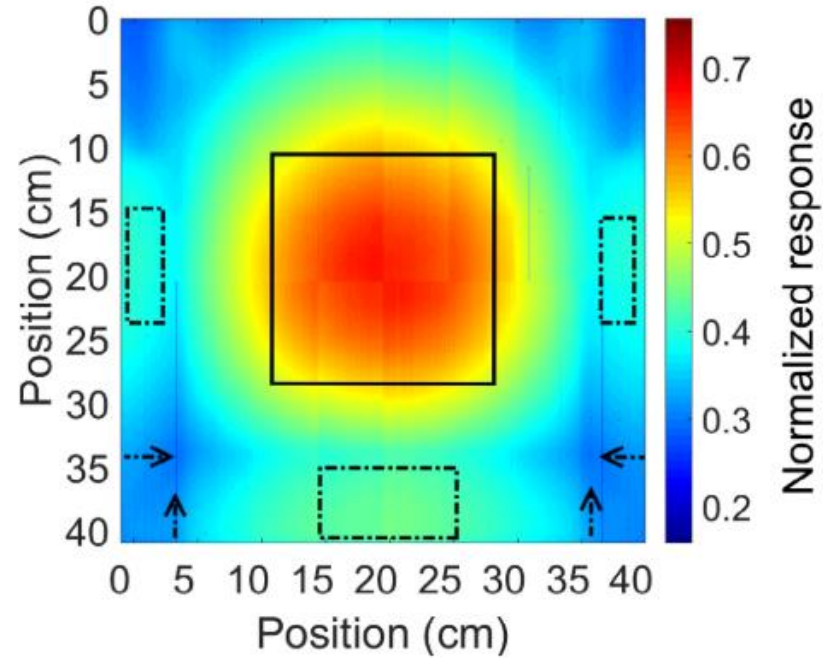
Why don't we just put an imaging panel next to a patient?

1. Not allowed without proper testing
2. Easier to validate and test in a controlled and simplified environment

First published paper: 2007 (!)

IDEA

CLINICAL TRIAL



- Proof of principle in water tank
- Dwell positions are easily detectable with Gaussian fitting

Image adapted from:

Fonseca et al., "Online pretreatment verification of high-dose rate brachytherapy using an imaging panel", *Phys. Med. Biol.* 2017

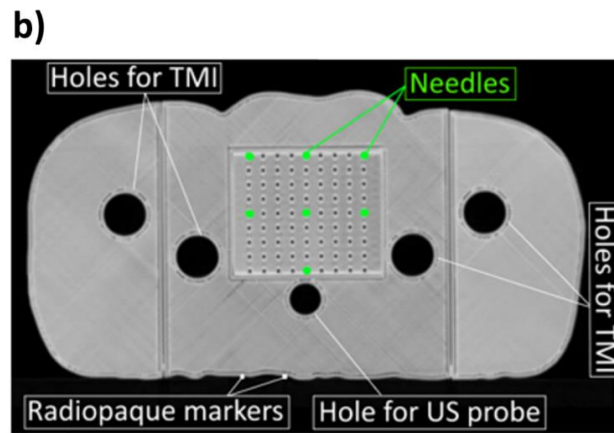
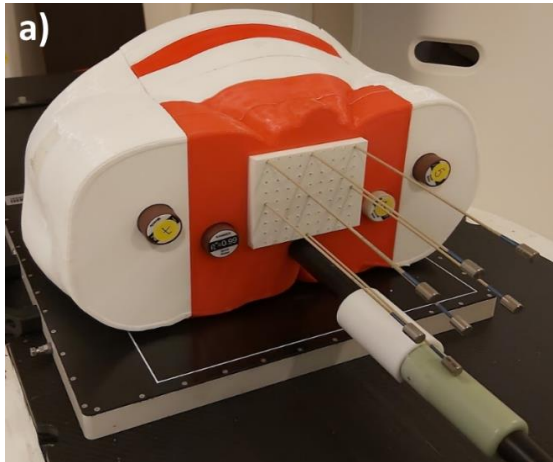
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Water tank

Pelvic phantom

IDEA

CLINICAL TRIAL



- Pelvic phantom for brachytherapy
  - Needle implant
  - Inserts for tissue equivalent inserts
  - Ultrasound probe
- Gaussian fit replaced by marker triangulation method to track source

Image adapted from:  
Fonseca et al., "Brachytherapy treatment verification using gamma radiation from the internal treatment source combined with an imaging panel — a phantom study", *Phys. Med. Biol.* 2021



Water  
tank

Pelvic  
phantom

Head  
phantom

IDEA

CLINICAL TRIAL

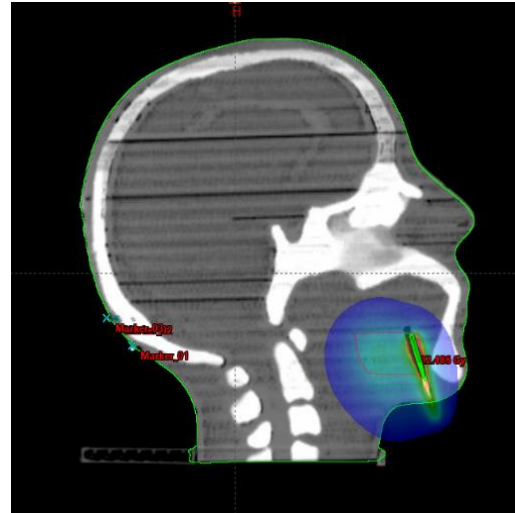


Image adapted from:  
Van Wagenberg et al., "Treatment verification in high dose rate  
brachytherapy using a realistic 3D printed head phantom and an imaging  
panel", *Phys. Med. Biol.* 2023

- Head phantom to test other body site
- Realistic bone filament

- Showed that we can detect specific treatment errors, updated marker holder

Water  
tank

Pelvic  
phantom

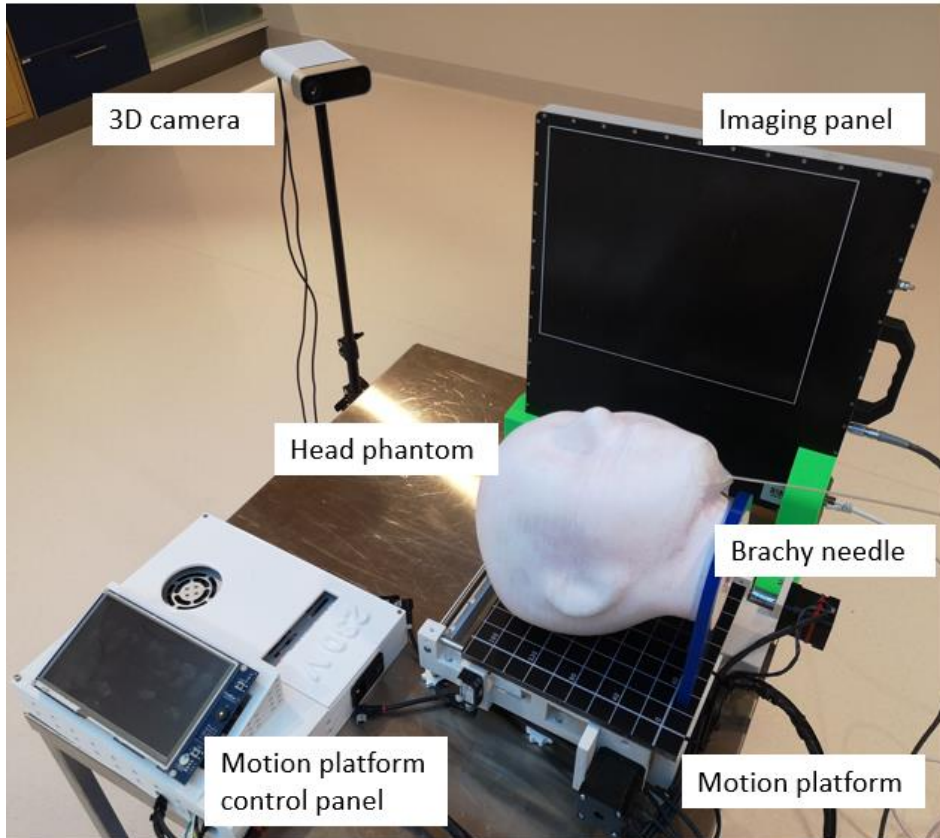
Head  
phantom

Motion  
platform

IDEA



CLINICAL TRIAL



- Motion platform to simulate dynamic patient
  - Controlled movement to verify approach
- 3D camera used to distinguish internal/external motion



Final prototype (with 3D printed custom parts)



Clinical setup, used for real patients since March 2024

# Take-home message

- In our lab, we can create realistic custom phantoms and other tools that are not available commercially for very specific applications
- These creations are used to develop, improve and validate new technologies that are used in the clinic

